



CONSULTING ENGINEERS

**ZUTARI**  
IMPACT. ENGINEERED.

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CLIENT  
17 HARRISON STREET  
MARSHALLTOWN  
2107

DESIGNED  
T. SHABALALA  
AUGUST 2021

DRAWN  
T. SHABALALA  
AUGUST 2021

CHECKED  
M. LUSUNZI  
AUGUST 2021

APPROVED BY:  
C. KAN  
AUGUST 2021

ECOSA REG. No.  
CHECKED BY:  
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ITEM No.	QTY	DESCRIPTION	PRESSURE RATING	WALL THICKNESS	PROTECTION		FLANGE DRILLING	DIMENSIONS (mm)
					LINING	COATING		
1	1	700 x 3500mm UNEQUAL STEEL TEE, FLANGED BOTH ENDS	16 BAR	8.0mm	SINGLE COAT SOLVENT FREE LIQUID EPOXY	RIGID POLYURETHANE	SANS 1123 T1600/3	
2	4	150 x 60 x 25 mm SUPPORTING BRACKET	-	-	AS SPECIFIED	AS SPECIFIED	-	
3	1	100mmØ STEEL PIPE WITH 520mmØ STEEL FLANGE FITTED ON ONE END AND 220mmØ STEEL FLANGE FITTED ON ONE END WITH LIFTING HOOKS	-	SANS 82 HEAVY DUTY	SINGLE COAT SOLVENT FREE LIQUID EPOXY	RIGID POLYURETHANE	SANS 1123 T1600/3	
4	1	100 mm Ø NON-RISING SPINDLE RESILIENT SEAL GATE VALVE	16 BAR	-	AS SPECIFIED	AS SPECIFIED	SANS 1123 T1600/3	
5	1	100 mm Ø VENT-O-MAT SERIES RBX DOUBLE ORIFICE AIR VALVE, WITH ANTI SHOCK ORIFICE MECHANISM	16 BAR	-	AS SPECIFIED	AS SPECIFIED	SANS 1123 T1600/3	

PIPE SIZE	ITEM DESCRIPTION	PRESSURE RATING	FLANGE DIAMETER	THICKNESS	PCD	No. OF BOLTS
100mmØ	FLANGE	16 BAR	220mm	14mm	180mm	8 x M16
200mmØ	FLANGE	16 BAR	340mm	22mm	295mm	12 x M20
350mmØ	FLANGE	16 BAR	520mm	30mm	470mm	16 x M24
600mmØ	FLANGE	16 BAR	840mm	50mm	770mm	20 x M30
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#### GENERAL NOTES:

- DRAWINGS MUST NOT BE SCALED
- THIS DRAWING TO BE READ IN CONJUNCTION WITH THE GENERAL NOTES
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#### NOTES:

- RE-INFORCEMENT STEEL SHALL BE MINIMUM OF 50mm CLEAR OF PUDDLE PIPE AND FLANGES
- ALL FLANGES TO BE DRILLED OFF-CENTRE TO SANS 1123 TABLE 1600/3 OR 2500/3 AS SPECIFIED IN SCHEDULE OF FITTINGS. PUDDLE FLANGES SIMILAR TO SANS 1123 TABLE 1600/3 OR 2500/3, AS SPECIFIED, BUT UNDRILLED AND SHOP FITTED AND COATED. CONNECTING FLANGE HOLES IN OPPOSITE FLANGES MUST BE IN LINE.
- ALL STEELWORK TO BE FINISHED ACCORDING TO PROJECT SPECIFICATIONS.
- ALL VALVES ACCORDING TO PROJECT SPECIFICATIONS.
- ALL SPECIALS ACCORDING TO PROJECT SPECIFICATIONS.
- ALL JOINTING BOLTS AND NUTS TO BE HOT-DIP GALVANISED.
- THE QUANTITIES IN THE PIPE SPECIAL SCHEDULE ARE FOR ONE CHAMBER ONLY.
- A COMPLETE SET OF DETAILED SHOP DRAWINGS OF ALL FITTINGS MUST BE SUBMITTED FOR THE ENGINEER'S APPROVAL, PRIOR TO FABRICATION.

#### PIPE SCHEDULE FOR AIR VALVE

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#### STEEL FLANGES TO: SANS 1123

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HALFWAY HOUSE WATER UPGRADE  
TYPICAL DETAILS OF AIR VALVE CHAMBER

#### APPROVAL BY JW DEPOT

CHECKED

APPROVED BY:

SIGNATURE

DATE

APPROVAL BY JW PLANNING

CHECKED

APPROVED BY:

SIGNATURE

DATE

#### SCALE

REV:

TO

ISSUED FOR TENDER

10/2021

#### AMENDMENTS

DESCRIPTION

DATE:

10/2021

10/2021

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